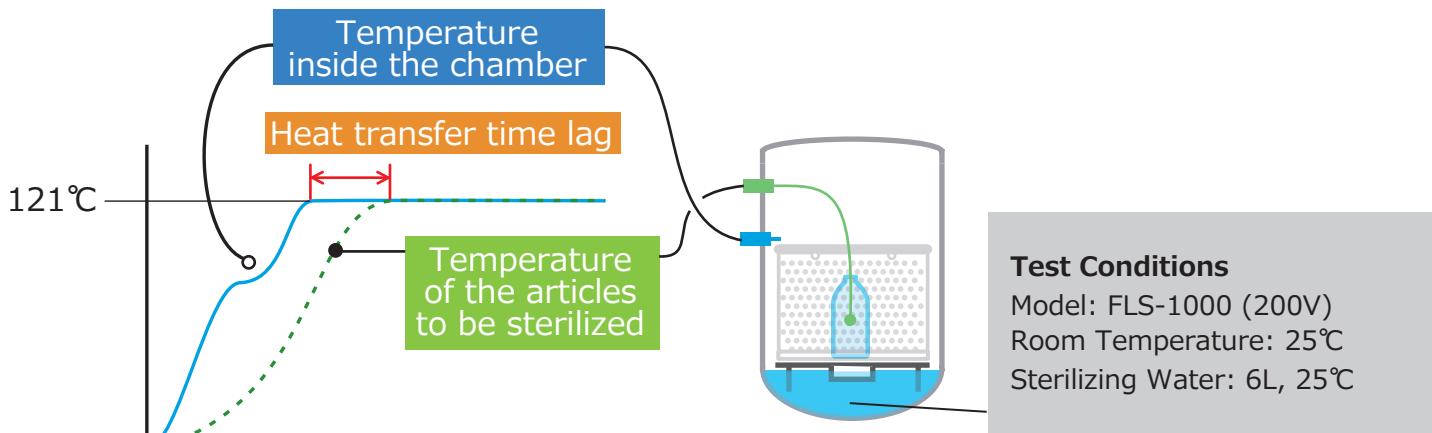
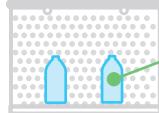
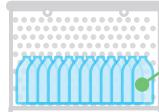


Heat Transfer Time Lag test data* for FLS-1000

TOMY



| Bottle capacity (Filled same amount) of water | Quantity | Time to reach 121°C | Temperature inside the chamber | Heat transfer time lag |
|---|----------|---|--------------------------------------|------------------------------|
| | | Temperature of the articles to be sterilized | | |
| 500mL | 2pcs |  45min. | 33min. | 12min. |
| 500mL | 17pcs |  59min. | 48min. | 11min.** |
| 1,000mL | 2pcs |  52min. | 35min. | 17min. |
| 2,000mL | 2pcs |  64min. | 36min. | 28min. |
| 5,000mL | 2pcs |  92min. | 47min. | 45min. |
| 10,000mL | 1pc |  111min. | 44min. | 67min. |

* The listed data are in-house measurements and not guaranteed values. The values depend on conditions (water temperature, ambient temperature, air conditioning, voltage fluctuations, etc.) and should be used as reference only.

**When loading a lot of the articles in the chamber, it takes a long time to rise the temperature of the articles, but heat transfer time lag will be shorter because the temperature inside the chamber will also gently rise.

Sterilization setting time = Sterilization time + Heat transfer time lag

e.g. Sterilize 121°C, 20min, 500mL bottle (filled 500mL water) × 2 pcs

→Sterilization setting time: 32 min (Sterilization time: 20 min + Heat transfer time lag: 12 min)